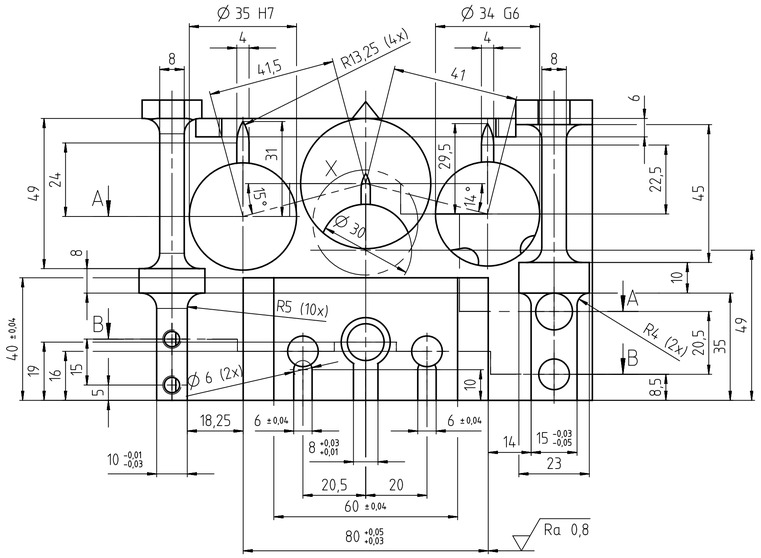
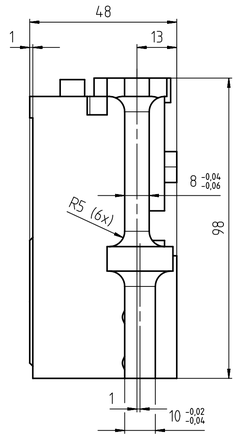
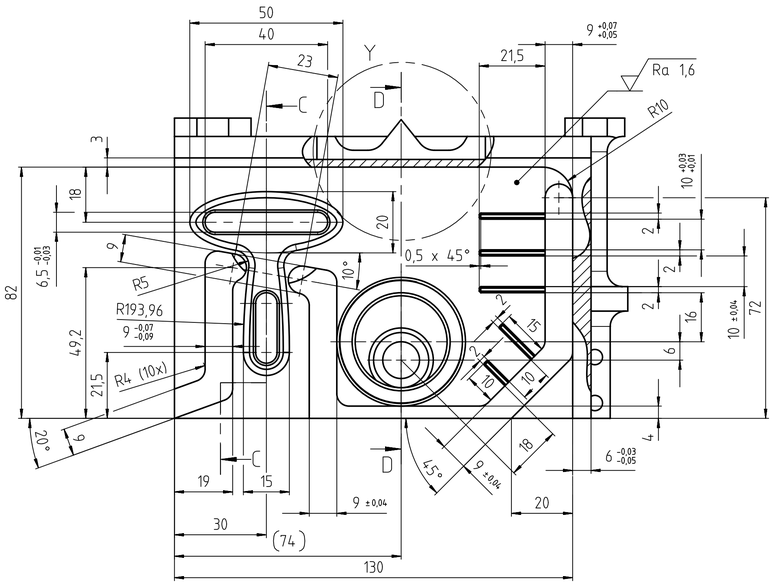
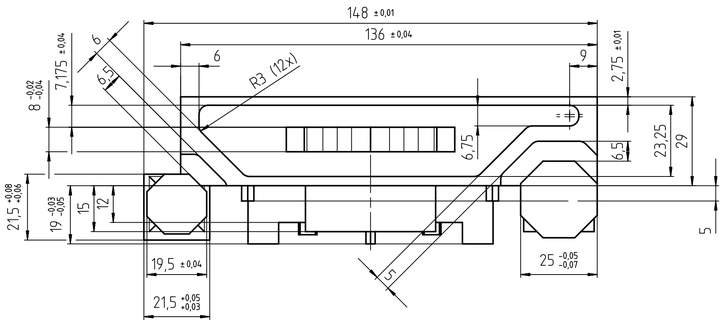
Masse/Dimensions in mm

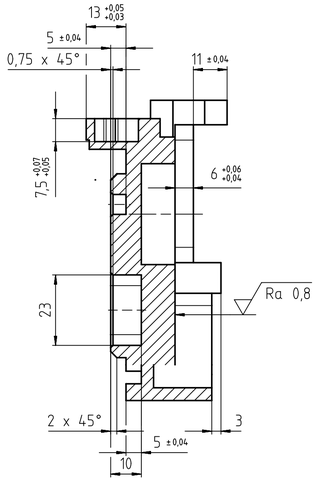




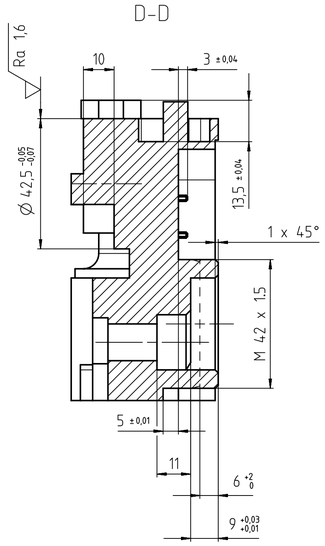




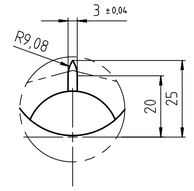
C-C



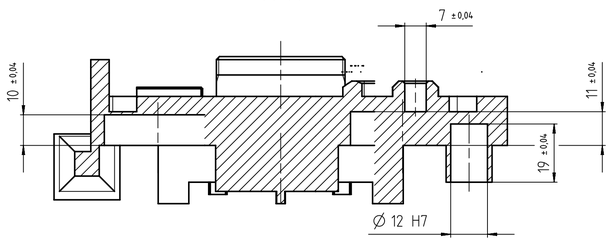
D-D



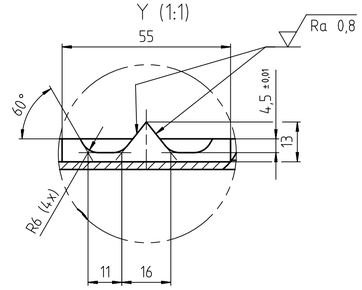
X (1:1)



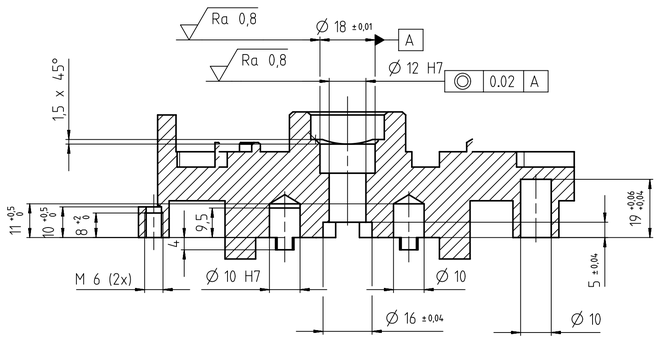
A-A

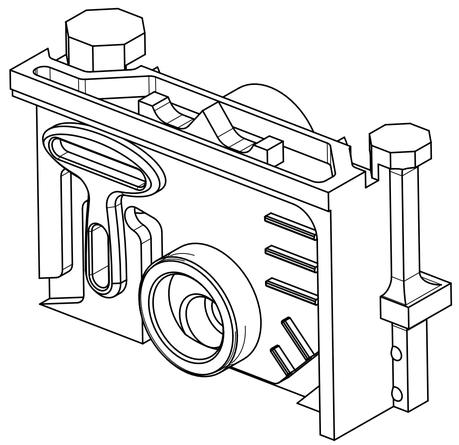


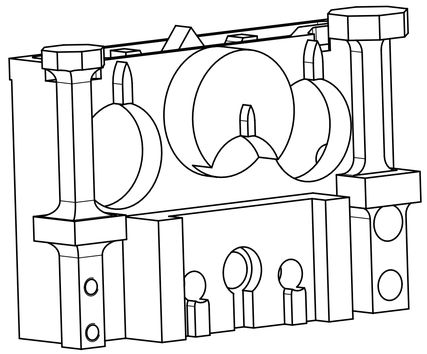
Y (1:1)



B-B







35 H7	+0,025 0
34 G6	+0,025 +0,009
12 H7	+0,018 0
10 H7	+0,015 0
Fit size Passmass	Limits Grenzmasse

general tolerance ISO 2768-mK
Allgemeintoleranzen ISO 2768-mK
Form and Positional Tolerances acc. to DIN ISO 1101
Form- und Positionstoleranzen gem. nach DIN ISO 1101
not tolleranced linear dimension ±0.1
nicht tollerierte Längenmasse ±0.1

material: C45E (1.1191)

Test Project for 44ST WorldSkills
Competition in Abu Dhabi, United Arab Emirates 2017.
Copyright © 2017 Worldskills International.
All Rights Reserved.

Skill: CNC-Milling 07			
Scale: 1:1	Date: 30.09.17	Paper: A1	
Drawn/Design by: Fasser Simon PEDS AG			Drawing No: WSC2017 TP07 LI M3 ISO E
Description: Modul 3 7h		Rev:	Page: 1/1