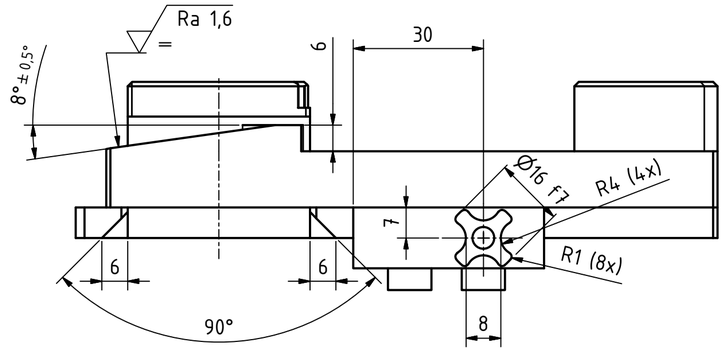
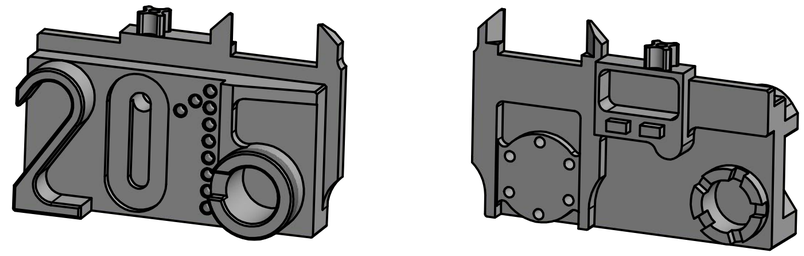
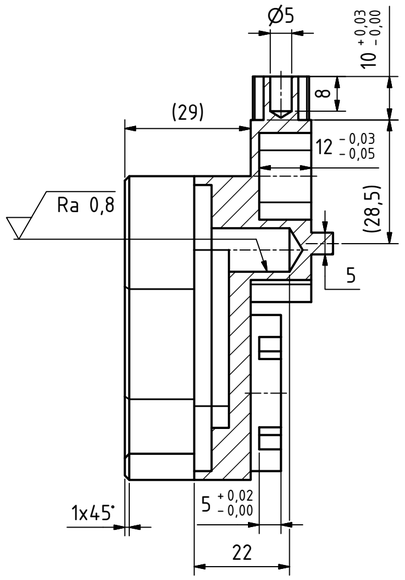
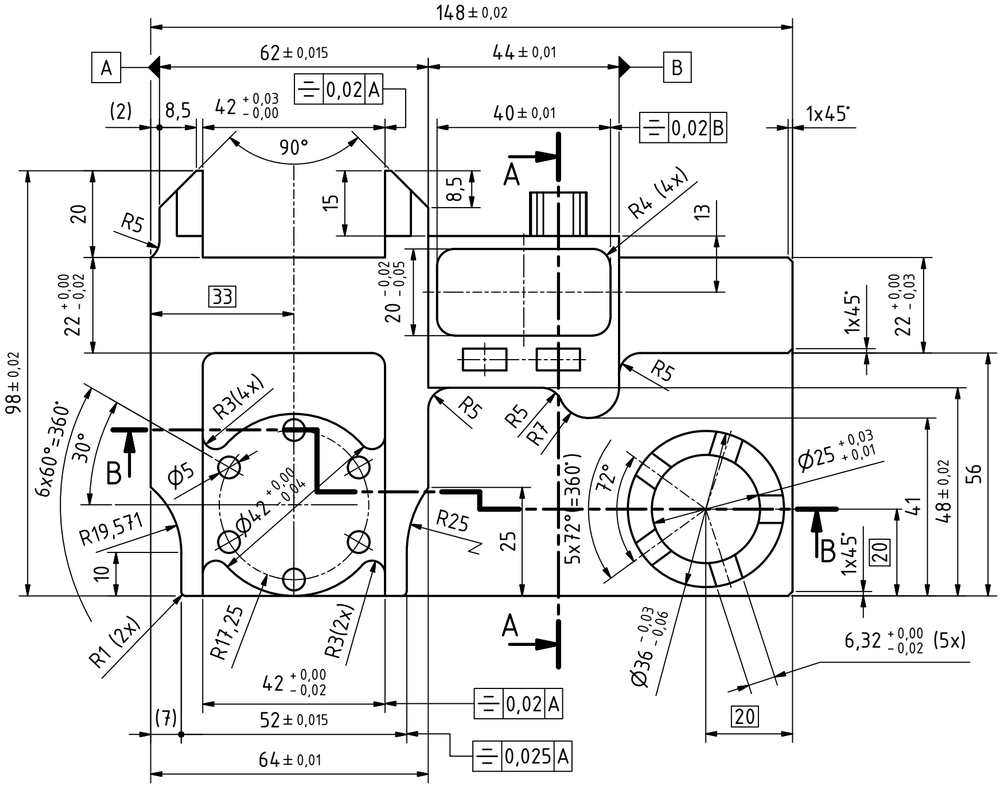
FITTING TABLE acc. to DIN ISO 286-2		
FIT	MAX. VALUE	MIN. VALUE
Ø27H7	Ø27,021	Ø27,000
Ø 16f7	Ø15,984	Ø15,966
10H8	10,027	10,000
Ø 10H7	Ø10,015	Ø10,000

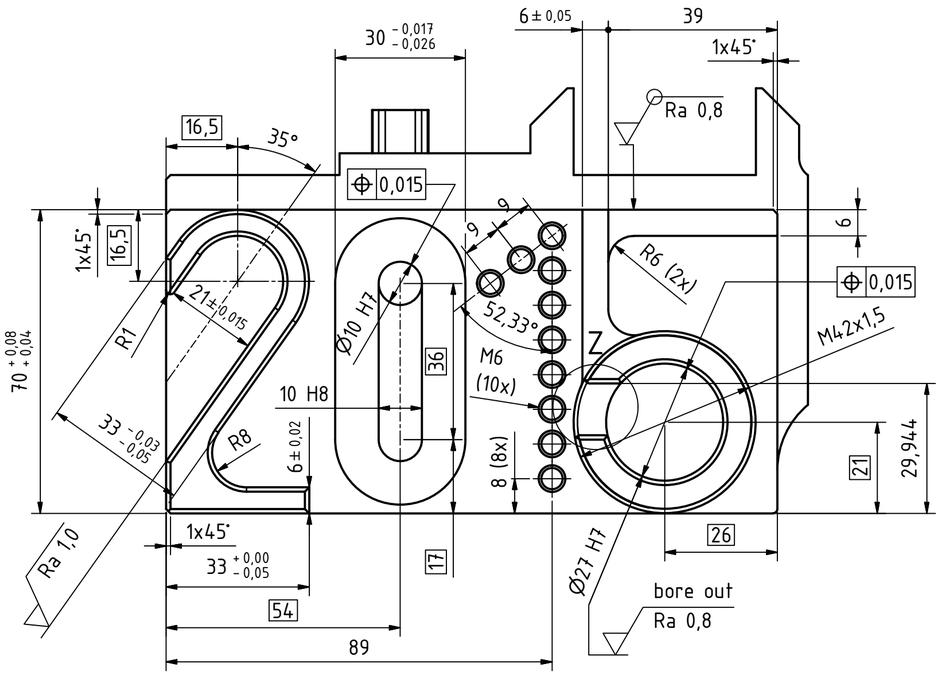
General Tolerance ± 0,1
Form and Positional Tolerances acc. to DIN ISO 1101
Depth of Thread 0/+2mm
Depth of Hole 0/+2mm
Depth of Bore 0/+0,5mm
Radius ± 0,2mm
Angle ± 0,5°

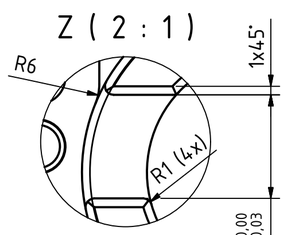


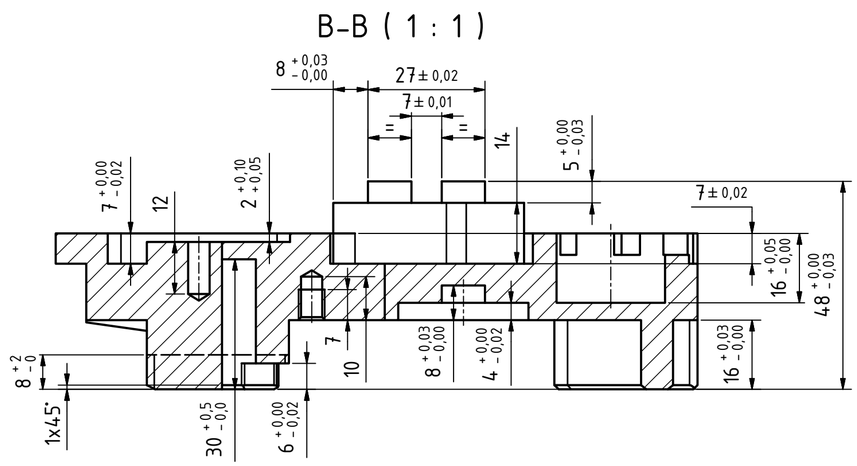












+0,4 / -0,2 / -0,3
DIN ISO 13715

Ra 1,6 (Ra 0,8 Ra 1,0)
Surface Texture acc. to. DIN EN ISO 1302

1.1191	150x100x50 (+0,15/-0)
MATERIAL	RAW SIZE

Test Project for the 43rd WorldSkills Competition in São Paulo, Brazil 2015.
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Skill: TP07		Projektion A ISO 5456-2
Scale: M1:1	Date: 12.05.2015	Paper: A2
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		Appd: / Sign: