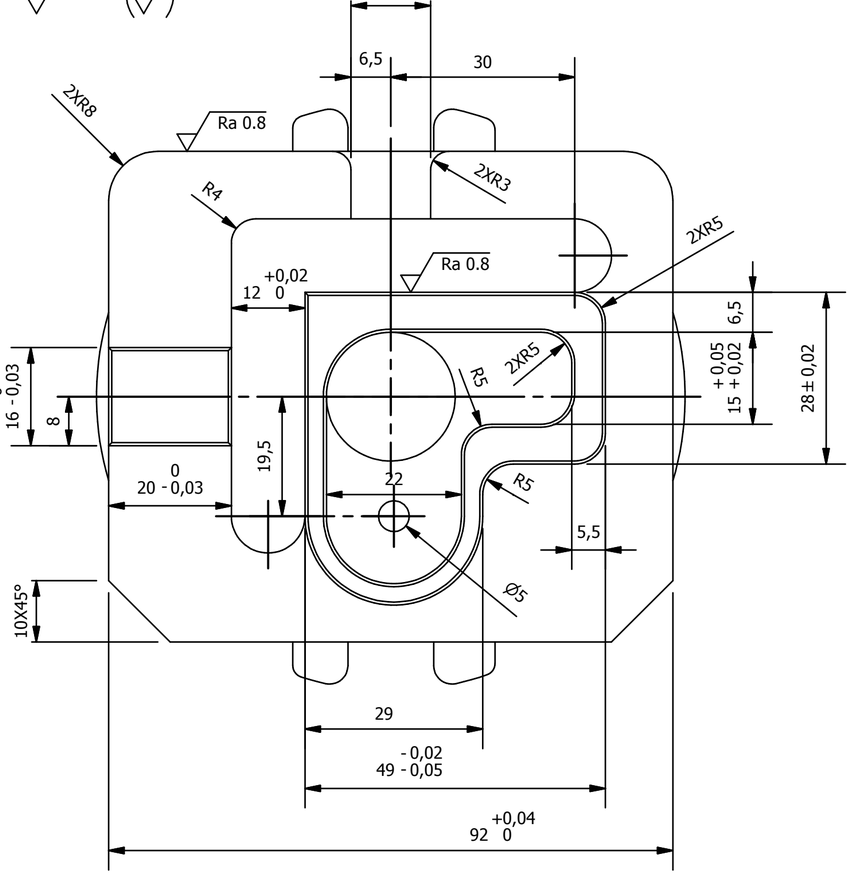
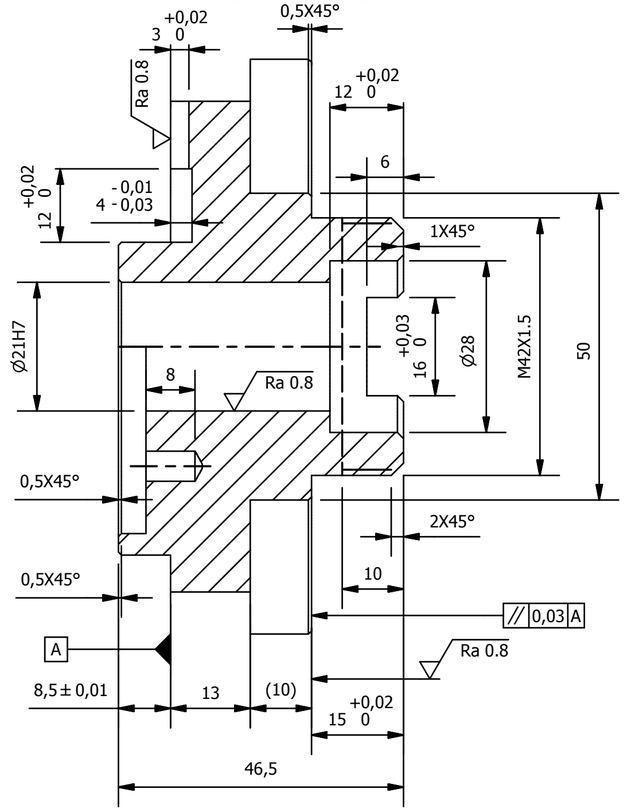
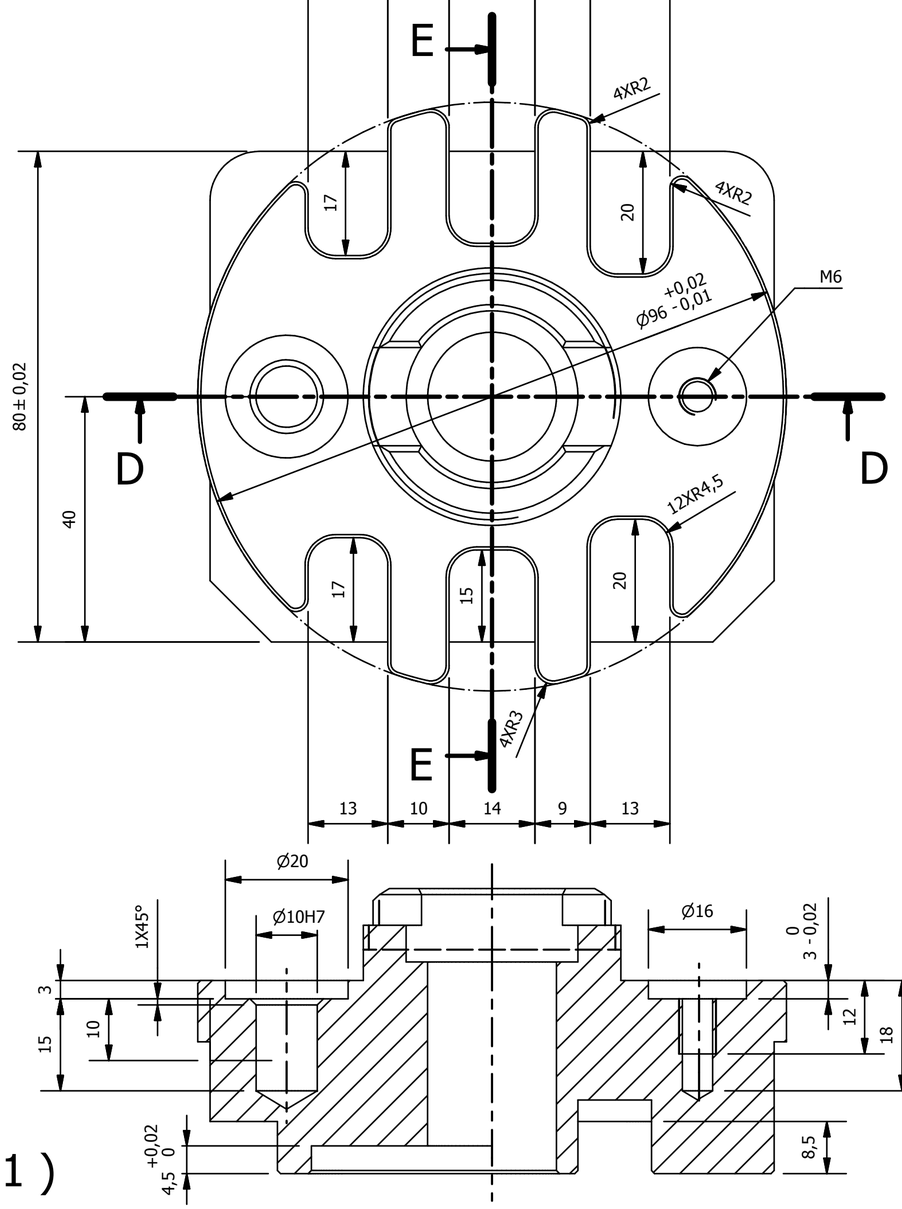
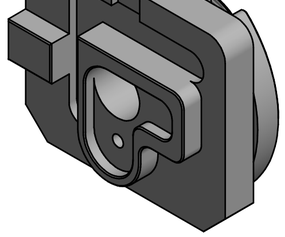
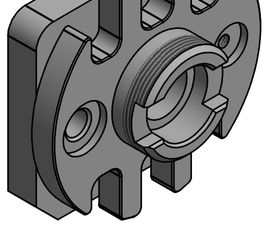
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D-D (1 : 1)

-0.2
-0.3
+0.4

21H7	21,021	21
10H7	10,015	10

Material: Aluminium ALMgSi 3.2315

General Tolerance +/- 0.1
All edges broken 0.2 to 0.3 x 45º
Surface Texture acc. to ISO 1302
Form and Positional Tolerances acc. to ISO 1101
Depth of Thread 0/+2mm
Depth of Bore 0/+0.5mm
Radius +/- 0.2
Angle +/-0.5º

Test Project for 42ST WorldSkills Competition in Leipzig, United Kingdom 2013.
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worldskills international

Skill: CNC Milling			ISO A
Scale: 1:1	Date: 03/07/2013	Paper: A3	
Drawn / Design by: Minliang Liu			Drawing No: MOD#1
Description: Module 1 - TW(Proposal)			Rev: / Page:

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