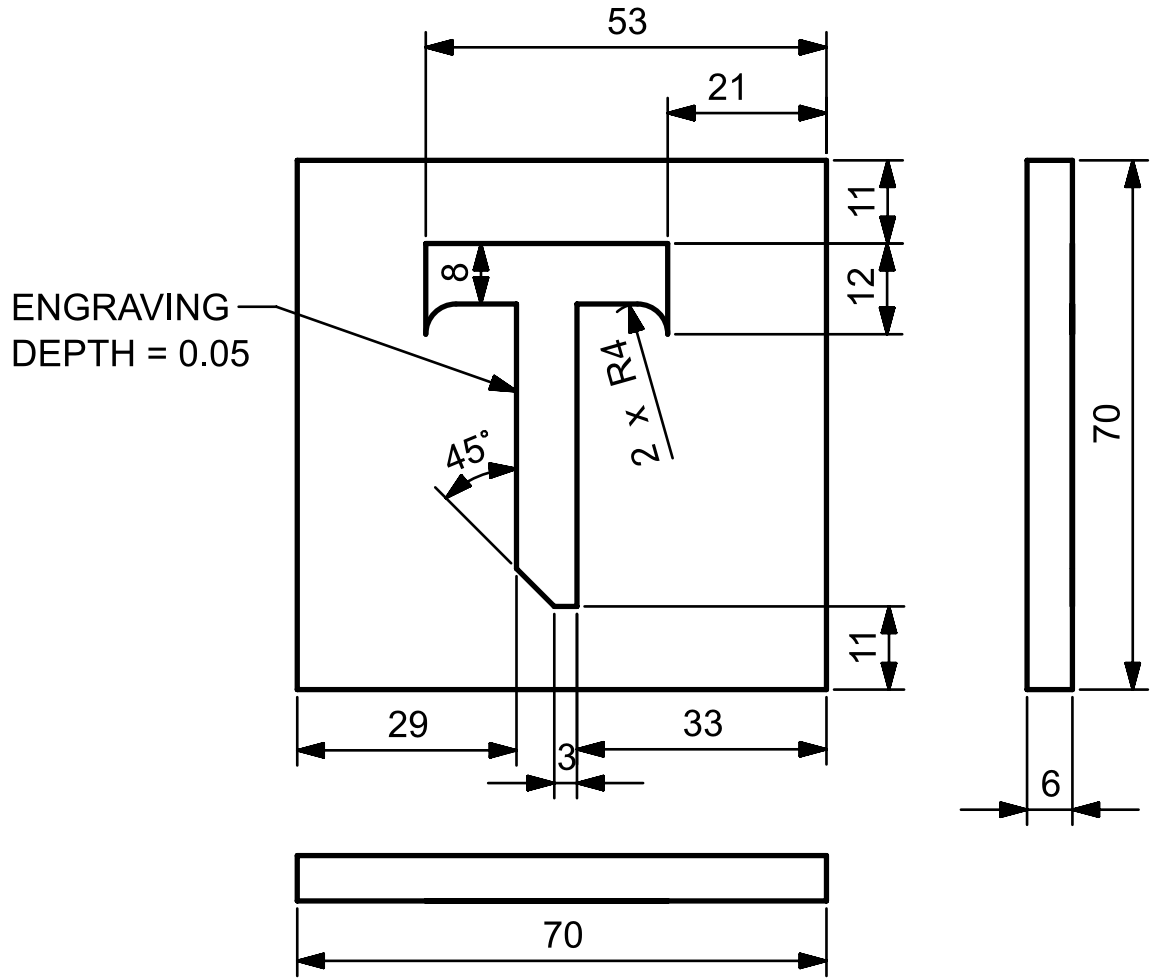
LENGTH OR DIA	UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE
MACHININIG DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

LENGTH IN mm OF SHORTER SIDE OF ANGLE				MACHINING FINISH MICRONS			
UP TO 6	6-30	30-120	120-400	▽	▽▽	▽▽▽	▽▽▽▽
±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025



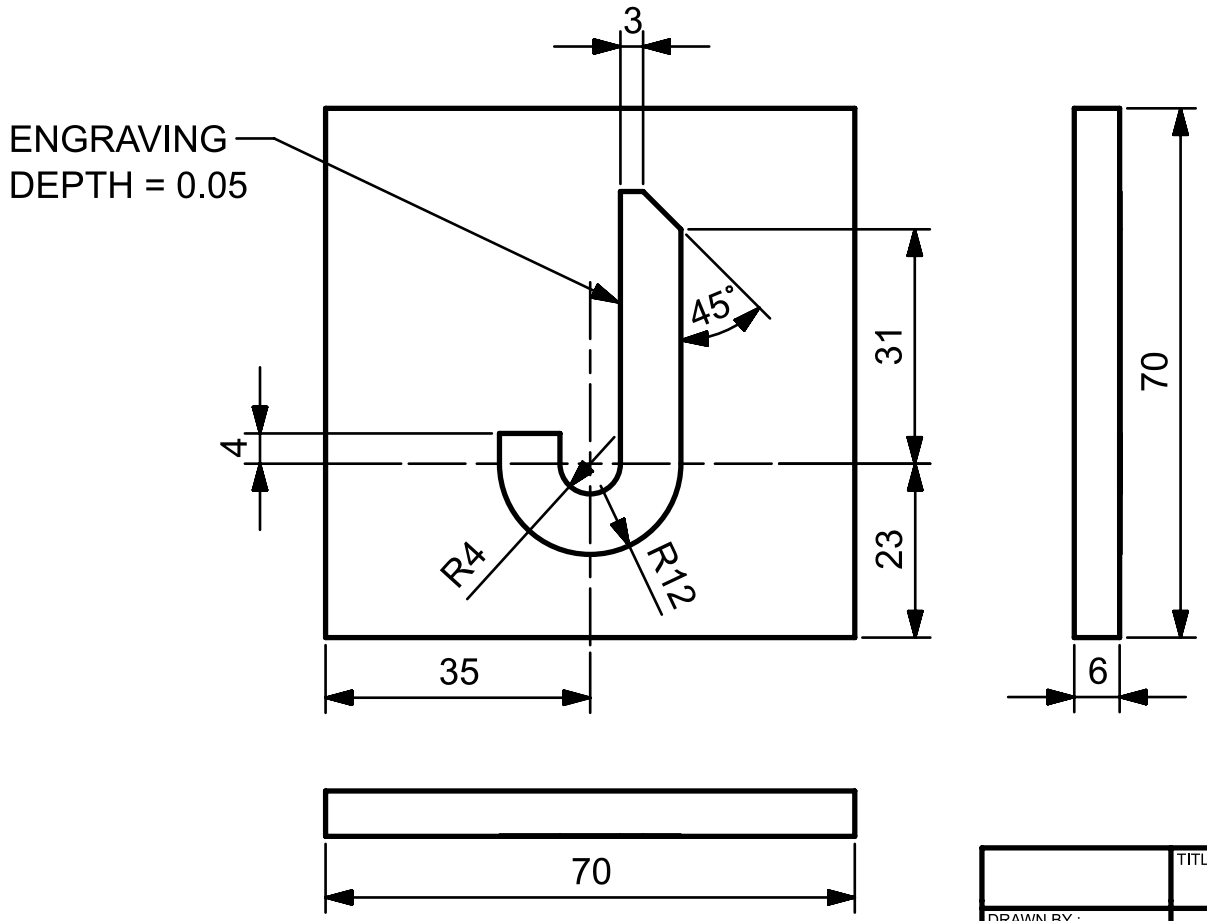
NOTE
DO NOT SCALE THE DRAWING .
ALL DIMENSIONS ARE IN MILLIMETERS .
REMOVE SHARP EDGES AND BURRS

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DRAWN BY :	**TKMCE**	TKMCE/ME/WS
CHECKED BY :	MATERIAL : ALUMINUM	DRG.NO : WS/2023/EX1
APPROVED BY:	SCALE : 1:1	QTY : 1

LENGTH OR DIA	UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE
MACHININIG DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

LENGTH IN mm OF SHORTER SIDE OF ANGLE				MACHINING FINISH MICRONS			
UP TO 6	6-30	30-120	120-400	▽	▽▽	▽▽▽	▽▽▽▽
±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025

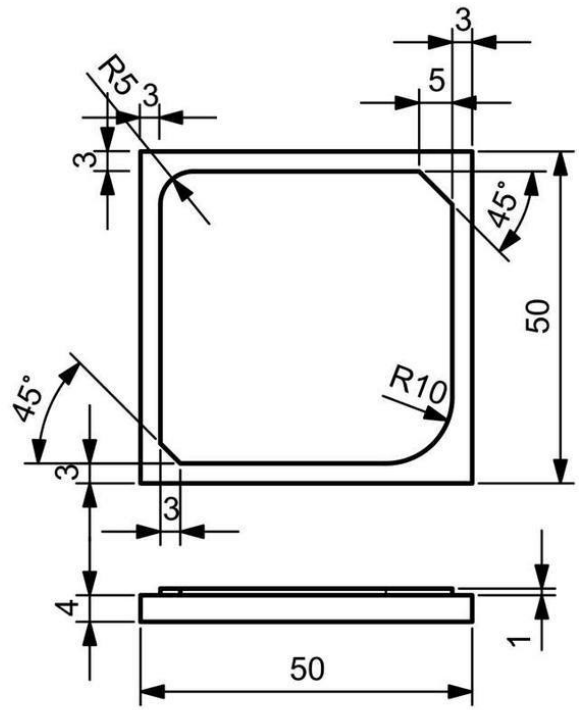


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APPROVED BY:	SCALE : 1:1	QTY : 1

LENGTH OR DIA	MACHININIG DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE															
	UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE	LENGTH IN mm OF SHORTER SIDE OF ANGLE				MACHINING FINISH MICRONS			
									UP TO 6	6-30	30-120	120-400	▽	▽▽	▽▽▽	▽▽▽▽
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025



NOTE
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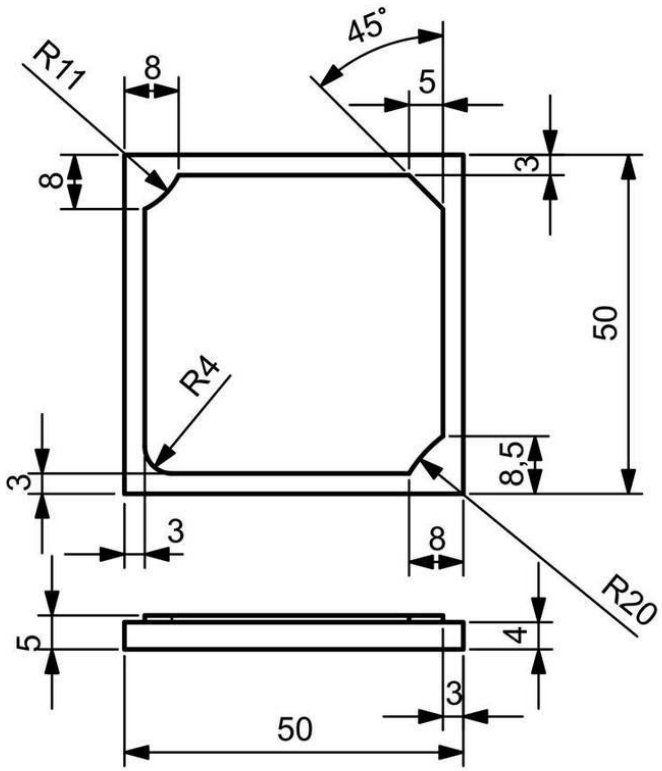
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DRAWN BY :	TKMCE	
CHECKED BY :	MATERIAL : ALUMINUM	DRG.NO :
APPROVED BY:	SCALE : 1:1	QTY : 1

A4

MACHININIG DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE

LENGTH OR DIA	UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

LENGTH IN mm OF SHORTER SIDE OF ANGLE				MACHINING FINISH MICRONS			
UP TO 6	6-30	30-120	120-400	▽	▽▽	▽▽▽	▽▽▽▽
±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025



NOTE
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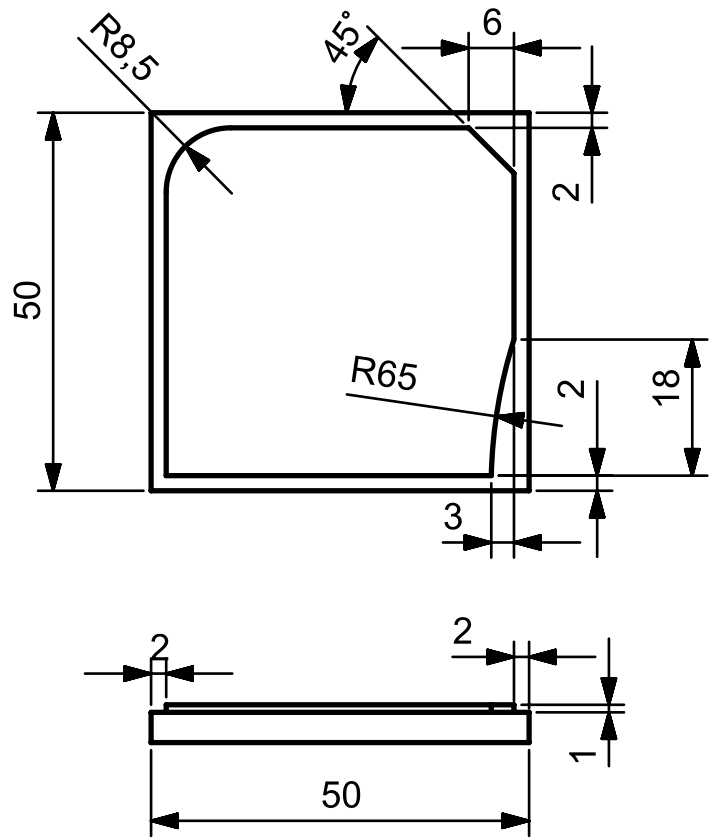
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	TITLE :	
DRAWN BY :	TKMCE	
CHECKED BY :	MATERIAL : ALUMINUM	DRG.NO :
APPROVED BY:	SCALE : 1:1	QTY : 1

A4

LENGTH OR DIA	UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE
MACHININIG DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0

LENGTH IN mm OF SHORTER SIDE OF ANGLE				MACHINING FINISH MICRONS			
UP TO 6	6-30	30-120	120-400	▽	▽▽	▽▽▽	▽▽▽▽
±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025



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