Ø4.25

Ø30

3

45°

R8

Ø23.75

2.5

6

30

TITLE :

DRAWN BY :

TKMCE

CHECKED BY :

MATERIAL :
ALUMINUM

DRG.NO :

APPROVED BY:

SCALE :
1:1

QTY :
1

A4

```
G75 X0 Y0

T1 D1

G96 S200 LIMS=1500 M03

M08

G00 X36 Z2

CYCLE95("AB:BC",1,0.2,0.4,0,0.15,0.1,0.05,9,,,)

G00 X36 Z2

G75 X0 Z0

M05

M09

M30


AB:

G01 X0 Z0 F0.1

G01 X4.25 Z0

G01 X4.25 Z-6

G01 X7.75 Z-6

G03 X23.75 Z-14 CR=8

G01 X23.75 Z-24.5

G01 X28.75 Z-27

G01 X30 Z-27

G01 X30 Z-30

G01 X32 Z-30

BC:
```